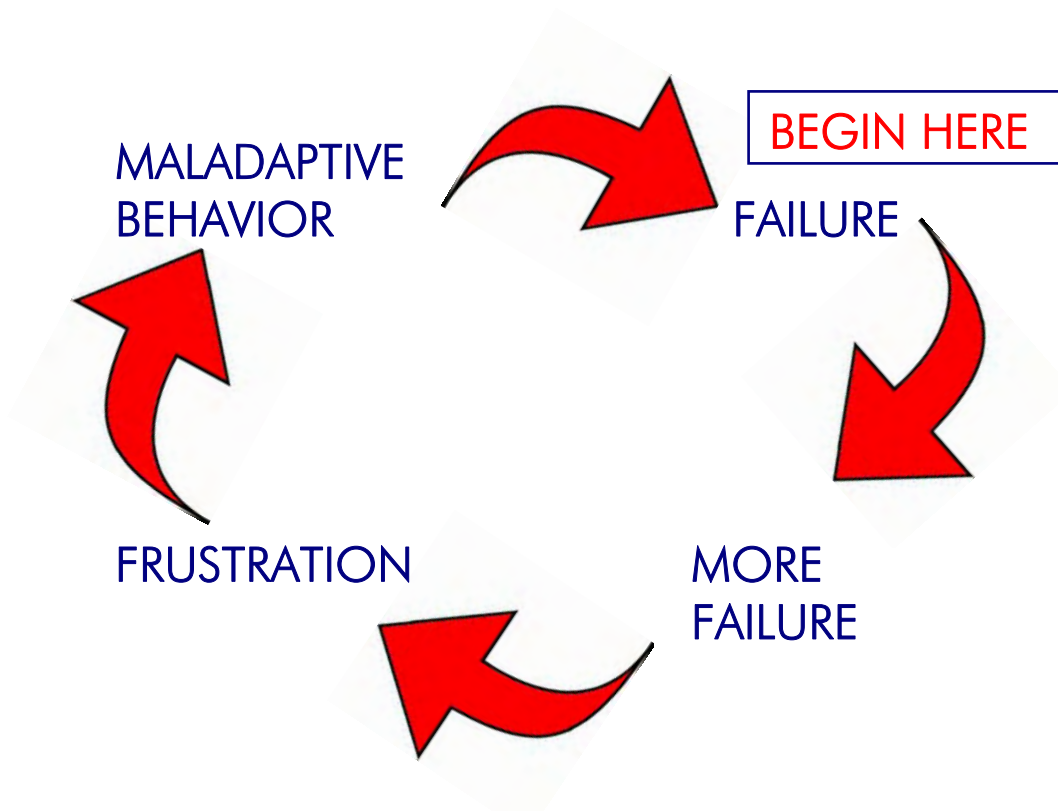


# Failure Cycle

Continued failure means  
there is nothing to be gained  
by continued effort



**THERE IS NO SUBSTITUTE FOR EARLY  
INTERVENTION EXCEPT PREVENTION**